

Ricinash Renewable Materials Private Limited

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Product Data Sheet - rev.01/04/23



HSN: 29157090

Description

RiWay-Hx is a fatty acid ester made from 100% renewable raw materials derived from plant origin. It has versatile properties that allow it to act as: a lubricant, anti-static, etc.

Characteristic Values*

Properties	Units	AOCS Test Method	RiWay-Hx GMHS
Physical:			
Appearance	@ 25°C	Visual	Ivory Flakes/Beads
Clarity molten form	Gardner Tube	Visual	Clear
Color molten form	Gardner Scale	Visual	3 max
Moisture	%	Ca 2c-25	1 max
Melting Point	$^{0}\mathrm{C}$	Cc 1-25	63 +/- 2
Chemical:			
Acid Value	mg KOH/g	Cd 3d-63	5 max
Saponification Value	mg KOH/g	Cd 3-25	150 – 170
Iodine Value	cg I ₂ /g	Tg 1-64	5 max
Hydroxyl Value	mg KOH/g	Cd 13-60	300 - 330
Monoglycerides.	%	Cd 11b-91 (GC)	35 min
Free Glycerol	%	Cd 11b-91 (GC)	5 max
Soap as K Stearate	%	RRMPL	0.3 max

^{*}Slight variations in the characteristic values stated are possible due to production made out of natural raw materials but it shall have no influence on its application functionalities.

Packing: In Bags (net wt. 25 kgs)

Shelf Life / Storage: Shelf life is 12 months from manufacturing date when stored in a cool place ($< 35^{\circ}$ C),

in tightly closed packaging, protected from dust, heat, & moisture.

Applications

Industry: Key Role		Benefits	
Plastics			%
PVC Internal Lubricant		Reduces Melt Viscosity, Gives Thermal Stability, Better Optical Properties	0.3 - 1.0
	Anti-Static	Reduces Static Charge, Minimizes Dust Pick-Up	
PP, PE	Anti-Static	Reduces Static Charge, Minimizes Dust Pick-up	0.3 - 1.0

Authorization: (sign not necessary if emailed doc.)

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