

## Ricinash Renewable Materials Private Limited

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Product Data Sheet - rev.01/04/23



HSN: 29161590

## **Description**

*RiWay-Lx* is a fatty acid ester made from 100% renewable raw materials derived from plant origin. It has versatile properties that allow it to act as: a lubricant, antifogging agent, etc.

## Characteristic Values\*

		AOCS	RiWay-Lx
Properties	Units	Test Method	GMO
Physical:			
Appearance	@ 25°C	Visual	Lt.Yellow Liquid
Clarity molten form	Gardner Tube	Visual	Clear
Color molten form	Gardner Scale	Visual	2 max
Moisture	%	Ca 2c-25	1 max
Viscosity bubble secs	@ $25^0C$ Gardner Tube	Tq 1a-64	6 - 9
Chemical:			
Acid Value	mg KOH/g	Cd 3d-63	2 max
Saponification Value	mg KOH/g	Cd 3-25	150 - 170
Iodine Value	cg I <sub>2</sub> /g	Tg 1-64	65 - 85
Hydroxyl Value	mg KOH/g	Cd 13-60	300 - 330
Monoglycerides.	%	Cd 11b-91 (GC)	35 min
Free Glycerol	%	Cd 11b-91 (GC)	5 max
Soap as K Stearate	%	RRMPL	0.3 max

<sup>\*</sup>Slight variations in the characteristic values stated are possible due to production made out of natural raw materials but it shall have no influence on its application functionalities.

**Packing:** In Plastic Barrels (net wt. 200 kgs)

**Shelf Life / Storage:** Shelf life is 12 months from manufacturing date when stored in a cool place ( $< 35^{\circ}$ C),

in tightly closed packaging, protected from dust, heat, & moisture.

## **Applications**

Industry:	Key Role	Benefits	Dosage
Plastics			%
PVC	Internal Lubricant	Reduces Melt Viscosity, Gives Thermal Stability, Better Optical Properties	0.3 - 1.0
	Anti-Fog	Retards Fogging on Films & Yields Transparency	
PE	Anti-Fog	Retards Fogging on Films & Yields Transparency	0.3 - 1.0

Authorization: (sign not necessary if emailed doc.)

Approved by:	Approved by:	Approved by:
TECH: EX	MFGN: EX	MKTG: EX

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