

**Ricinash Renewable Materials Private Limited** 

202/203 Magnum Opus, Shantinagar Industrial Estate, Vakola, Santacruz (E), Mumbai 400055, Maharashtra, INDIA Tel: ++91-22-66963707 Email: <u>ricinash@gmail.com</u> CIN No. U15140MH1997PTC105499

Product Data Sheet - rev.01/04/23

## RiWay-Ox

Oleochemical Derivative

HSN: 29161590

## Description

*RiWay-Ox* is a fatty acid ester made from 100% renewable raw materials derived from plant origin. It has versatile properties that allow it to act as: a lubricant, antifogging agent, etc.

## **Characteristic Values\***

Properties	Units	AOCS Test Method	<b>RiWay-Ox</b> GMO
Physical:			
Appearance	@ 25°C	Visual	Lt.Yellow Liquid
Clarity molten form	Gardner Tube	Visual	Clear
Color molten form	Gardner Scale	Visual	2 max
Moisture	%	Ca 2c-25	1 max
Viscosity bubble secs	$@~25^0C_{\rm GardnerTube}$	Tq 1a-64	6 - 9
Chemical:			
Acid Value	mg KOH/g	Cd 3d-63	2 max
Saponification Value	mg KOH/g	Cd 3-25	150 - 170
Iodine Value	cg I <sub>2</sub> /g	Tg 1-64	65 - 85
Hydroxyl Value	mg KOH/g	Cd 13-60	300 - 330
Monoglycerides.	%	Cd 11b-91 (GC)	35 min
Free Glycerol	%	Cd 11b-91 (GC)	5 max
Soap as K Stearate	%	RRMPL	0.3 max

Packing:

In Plastic Barrels (net wt. 200 kgs)

Shelf Life / Storage:

Shelf life is 12 months from manufacturing date when stored in a cool place ( $< 35^{\circ}$ C), in tightly closed packaging, protected from dust, heat, & moisture.

Applications

Applications							
Industry:	Key Role	Benefits		Dosage			
Plastics				%			
PVC	Internal Lubricant Anti-Fog	Reduces Melt Viscosity, Gives Thermal Stability, Better Optical Properties Retards Fogging on Films & Yields Transparency					
PE	Anti-Fog	Retards Fogging on Films & Yields Transparency		0.3 – 1.0			
Authorization: (sign not necessary if emailed doc.)							
Approved by:		Approved by:	Approved by:				
TECH: EX		MFGN: EX	MKTG: EX				

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